

Technical Data Sheet

GX5118

Polypropylene, Impact Copolymer

Product Description

GX5118 Ivory is a circular polypropylene copolymer supplied in pellet form for injection molding applications. The grade combines stiffness, high impact and flow. The grade is available in Ivory color sorted from municipal plastic waste.

Sustainability

According with the requirements of Standard ISO 14021:2016, GX5118 Ivory contains at least 70 % of recycled material that is fully based on Post-Consumer Waste (PCW) from pre-sorted municipal plastic waste. Filtration level is 150 micron. Volatiles according to ASTM D6980 @ 120 °C are < 0.2%.

This product is not intended for highly regulated applications including food contact, potable water contact, medical and pharmaceutical applications.

Application	Containers; Crates; Furniture; Pails
Market	Consumer Products; Rigid Packaging
Processing Method	Injection Molding
Attribute	General Purpose; Good Impact Resistance; Good Processability; High Impact Resistance; Impact Copolymer

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	7	g/10 min	ISO 1133-1
Mechanical			
Tensile Modulus, (23 °C)	1200	MPa	ISO 527-1, -2
Tensile Strength	20	MPa	ISO 527-1, -2
Tensile Strain at Break, (23 °C)	>50	%	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched			
(23 °C)	18	kJ/m ²	ISO 179-1/1eA
(0 °C)	>6	kJ/m ²	ISO 179-1/1eA
Additional Information			
Ash	< 10	wt %	ISO 3451-1